

Date: Wednesday, 17/09/2008 10:33:32 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HINGE ASSEMBLY LOWER DOOR
Job Number	: 42051	Part Number	: D3813043
Estimate Number	: 13567	Drawing Number	: D3813 PREL
P.O. Number	:	Project Number	: N/A
This Issue	: 17/09/2008 S.O. No. :	Drawing Revision	: PREL
Prsht Rev.	: NC	Material	:
First Issue	: 11 Type : MACHINED PARTS	Due Date	: 24/09/2008 Qty: 3 Uo: Each
Previous Run	:		
Written By	: <i>[Signature]</i> 08-09-17		
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 08-09-09 JLM Verified By:EC		

Additional Product

FOR ENGINEERING USE ONLY
FOR RELEASE ONLY

PRELIMINARY ISSUE

POSITIVE
RECALL

Job Number:



FOR ENGINEERING USE ONLY
FOR RELEASE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	D38133	Hinge, Lower Door
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Hinge, LOWER Door

Batch:

B42053 (x4) 08/10/03

JS 08/10/03 (x3)

2.0	D35183	Stainless Steel Ball Joint Rod End
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Stainless Steel Ball Joint Rod End

Batch:

39029

JS 08/10/03 (x3)

3.0	NAS5096	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

BATCH:

M109249

JS 08/10/03 (x3)

4.0	MS124738	Heli-Coil 3/8-24 unf
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Heli-Coil 3/8-24 unf

BATCH:

M109249

JS 08/10/03 (x3)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Install helicoils as per Dwg D3813

2-Install Ball joint and nut loosely as per Dwg D3813

N/A

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE ASSEMBLY LOWER DOOR

Job Number: 42051

Part Number: D3813043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

Harvey

JS 08/10/03 (K3)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE

08-09-17

AUTH

u

RELEASED

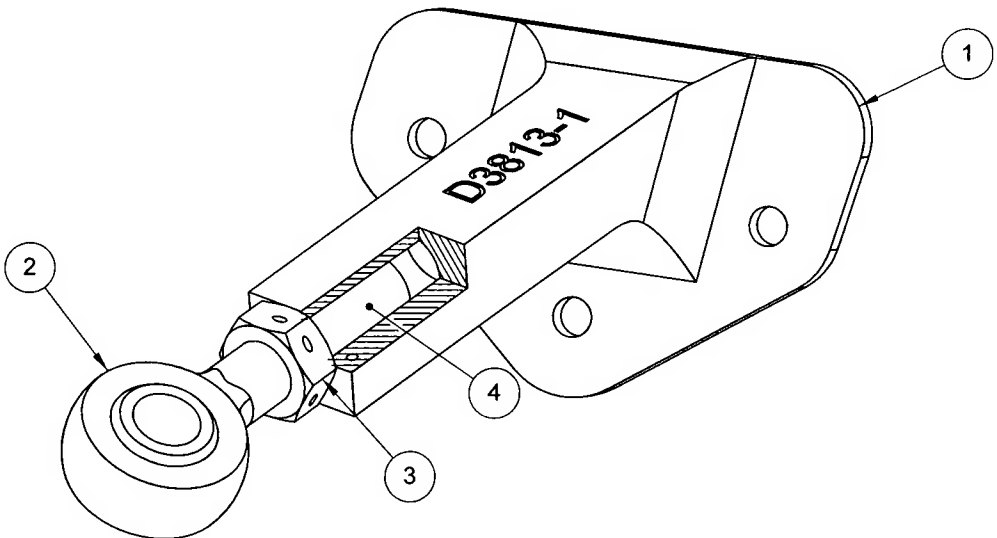
DATE

N/A

00252A

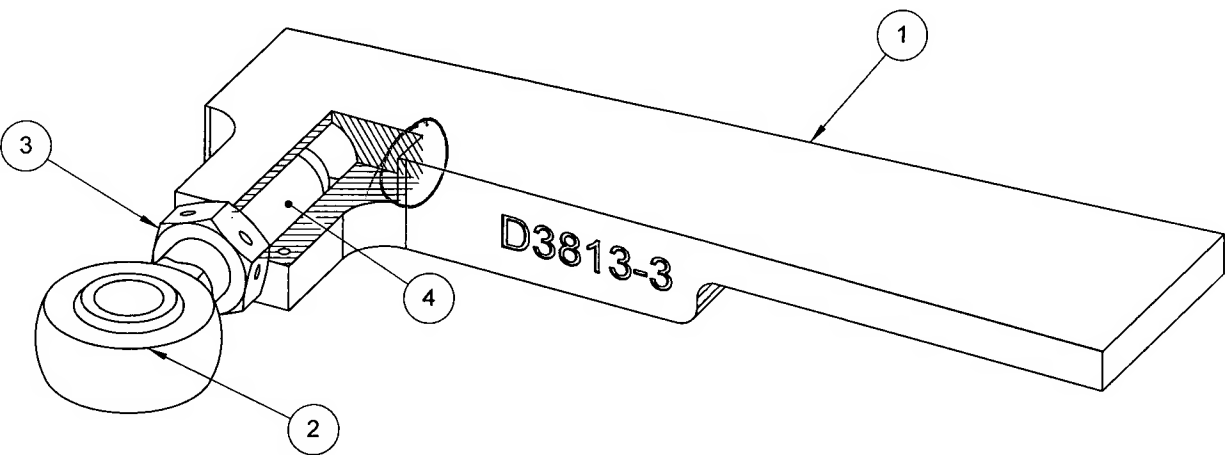
u08/10/03

PRELIMINARY ISSUE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -041
1	D3813-1	HINGE, UPPER DOOR	1
2	D3518-3	BALL JOINT ROD END	1
3	NAS509-6	NUT	1
4	MS124738	HELI-COIL, 3/8-24 UNF	1

D3813-041 HINGE ASSY, UPPER DOOR



ITEM NO.	PART NUMBER	DESCRIPTION	QTY. -043
1	D3813-3	HINGE, LOWER DOOR	1
2	D3518-3	BALL JOINT ROD END	1
3	NAS509-6	NUT	1
4	MS124738	HELI-COIL, 3/8-24 UNF	1

D3813-043 HINGE ASSY, LOWER DOOR

A	NEW ISSUE	BY	08.09.11
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3813	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		HINGE	NTS
DATE	08.09.11	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

